## **EU ASIA COOPERATION**

on (PHYTO-) SANITARY (SPS) and FOOD SAFETY REGULATION





This publication was produced with the financial support of the European Union. It reflects an analysis undertaken by AETS which remains without prejudice to the interpretation or enforcement of applicable legislation of China by the competent authorities.

# CONTENT

IN <sup>-</sup>	rodi	UCTION	1
LIS	ST OF	CHINESE NATIONAL STANDARDS ASSESSED	1
RE	SULT	S AND CONCLUSIONS	2
1	SUM	IMARY COMPARISON	3
		AILED ANALYSIS	
		Chinese food safety standard for honey	
		Additional Chinese Standards Covering Bee Products	



## INTRODUCTION

The overall objective of the project is to contribute to the facilitation of trade in bee products between the European Union and the People's Republic of China by a systematic comparison of standards applicable to bee products.

Because in the EU there are no bee product standards other than honey the present document just compares the legal requirements for honey. For other bee products like royal jelly there is already an existing ISO standard 12824 whereas for bee pollen and propolis the ISO standards are still under discussion.

## LIST OF CHINESE NATIONAL STANDARDS ASSESSED

GB 14963-2011	Chinese National food safety standard for honey		
GB 3762-2022	Chinese National Food Safety Standard Limits of Contaminants in Food		
GB 2763-2019	Chinese National Food Safety Standard Maximum Residual Limits for Pesticides in Food		
GB 31650-2019	Chinese National Food Safety Standard Maximum residual Limits for Veterinary Drugs in Food		
GB 9697-2008	Chinese National Food Safety Standard Royal jelly		
GB/T 24283-2018	Chinese National Food Safety Standard Propolis		
GB/T 21532-2008	Chinese National Food Safety Standard Lyophilised royal jelly powder		
GB/T 35868-2018	Chinese National Food Safety Standard Specification for producing technology of royal jelly		

Council Directive 2001/110/EC relating to honey (Corrigendum),

Directive 2014/63/EU of the European Parliament and of the Council, of 15 May 2014, amending Council Directive 2001/110/EC relating to honey;

Regulation (EU) 2023/915 of 25 April 2023 on maximum levels for certain contaminants in food and repealing Regulation (EC) No 1881/2006;

Regulation (EC) No149/2008 amending Regulation (EC) 396/2005 setting maximum residue levels for pesticides<sup>1</sup>; and

Regulation (EU) No 37/2010 on MRLs for veterinary medicines in food<sup>2</sup>.

<sup>&</sup>lt;sup>2</sup> Idem. Exact title is "Commission Regulation (EU) No 37/2010 of 22 December 2009 on pharmacologically active substances and their classification regarding maximum residue limits in foodstuffs of animal origin (Text with EEA relevance)"



Page 1 | 12

<sup>&</sup>lt;sup>1</sup> Title simplified for the purpose of facilitating the understanding of reader. Exact title is "Commission Regulation (EC) No 149/2008 of 29 January 2008 amending Regulation (EC) No 396/2005 of the European Parliament and of the Council by establishing Annexes II, III and IV setting maximum residue levels for products covered by Annex I thereto (Text with EEA relevance)"

## **RESULTS AND CONCLUSIONS**

Bee products mean for China honey, royal jelly, pollen and propolis.

Regulatory approaches in the area of bee products in China and the European Union differ substantially. Therefore, the comparison of the respective rules is rather challenging.

In the EU only honey is regarded as food whereas the other bee products are not.

In the EU, the other bee products are more or less regarded as food supplements especially propolis which is applied e.g. in alcoholic solutions and marketed like a medicine, which it is of course not officially. Similar royal jelly marketed with "healthy" attributes. But officially EFSA has not accepted any health claims so far in bee products.

For honey, the main difference is that with Directive 2001/110 the EU sets a much higher quality standard especially in regard to authenticity, purity, maturity. Honey is regarded as a natural product nothing added to it or removed except where it is unavoidable during processing.

This fact is reflected by a number of minimum or maximum limits preventing e.g. overheating, fermentation, off flavours.

In China it is usual to vacuum dry the "honey" in factories as the standard does not consider a max. moisture content. Extracting "honey" with 30-40% moisture is common thus leading to a quick fermentation. The Chinese standard does not consider this whereas in the EU Directive strict quality parameters like moisture are laid down.

Overheating honey as another important quality parameter is also not considered in the Chinese standard. By setting a maximum HMF as indicator for overheating it is not allowed to bottle an overheated honey in the EU as fit for human consumption. It is just considered as industrial/bakers honey which can be used as food ingredient. The same with fermented honey or honey with off-flavour.

Chinese standard GB 14963-2011 does not consider labelling of geographical or botanical origin as it is laid down in Directive 2001/110.

Chinese standard includes requirements for contaminants, pesticides, microbiological limits, parameters which are in the EU separately regulated under vertical legislation for all animal products.

As Directive the MS of the EU must implement the Honey Directive in national legislation leading to little differences between the member states, e.g. adding further requirements e.g. in labelling detailed geographical origins in blends.



# 1 SUMMARY COMPARISON

Chinese National Food Safety Standard Honey GB 14963-2011	Directive 2001/110, Directive 2014/63
Terms and definitions very basic, as a product of bees collecting nectar and honeydew but not considering key words like "ripen, mature" The standard does not define/distinguish blossom or honeydew honey. The standard does not consider fermented honey or overheated honey	Definition of honey as a product produced by Apis melifera. Definition makes clear that honey must be stored in the honey comb until ripened and mature. The bees dehydrate the nectar or honeydew.  Types of honey are defined according to their origin or the mode of production Bakers honey is defined for overheated, fermented or honey with off-flavour.
No composition criteria Some toxic nectar plants are listed as forbidden Impurities are defined as those visible to normal eyesight	Composition criteria are described in detail pointing out that nothing shall be added to honey neither removed  Limits are set for Fructose + Glucose,
Colour is described Taste, odour characteristic (for what?) Off flavour forbidden Limits only for Fructose + Glucose, Sucrose	Sucrose, moisture, water insoluble content, electrical conductivity, free acid, Diastase, HMF
Limit for Zinc is set	Contaminants are covered by a separate Regulation
Residues for contaminants, pesticides, veterinary drugs are mentioned	Residues are not a part of the Honey Directive, they are subject in the EU for all animal products as separate Regulations
Microbiological limits are set	In the EU there are no legal limits for microorganism in honey. Hygiene Regulations cover all animal products. Since Clostridium botulinum spores might occur in raw honey, labelling in some MS considers that honey is not suitable as baby food.
No rules in the standard how to declare the origin of honey	Labelling rules for geographical or botanical origin are laid down, also what criteria e.g. monofloral honey should fulfil. (Article 2)



## **2 DETAILED ANALYSIS**

## 2.1 CHINESE FOOD SAFETY STANDARD FOR HONEY

Chinese National Standard GB 14963	EU legislation	Implementing rules and comparative evaluation
Chinese National Food Safety Standard GB 14963-2011	EU Honey Directive 2001/110	Differences are
2. Terms and Definitions defines honey as follows  "naturally sweet substance produced by bees by collecting nectar, secretions or honeydew from plants, mixing it with their own secretions and brewing it fully."	Annex I defines honey as follows  "honey is the natural sweet substance produced by Apis mellifera bees from the nectar of plants of from secretions of living parts of	Product of all bees, species not defined Bees could theoretically collect secretions of rotten fruits as source for honey The term "brewing" is very misleading, most probably it is a translation problem, but it should be revised
	plants or excretions of plant- sucking insects in the living parts of plants, which the bees collect, transform by combining with specific substances of their own, deposit, dehydrate, store and leave in honeycombs to ripen and mature"	Indeed honey might ferment with too high moisture = brewing?  Does fully brewing mean fully fermented?  The big issue "when is honey ripen and mature" is thus not relevant
No types of honey defined	Honey types defined e.g. blossom, honeydew or comb, extracted	
No definition of "bakers honey"	Baker's or industrial honey defined as not fit for direct human consumption but only as ingredient	
3.1 Honey source requirements as "safe and non-toxic," nectar from different plants are defined to be toxic (Tripterygium wilfordii, Macleaya cordata, Stellera chamaejasme)  Question: honey is rarely or nearly never a product of only one plants nectar but a blend.	No such requirements	Not clear on the standard how on the how is the detection made in the end product
3.2 Sensory requirements	Annex II Composition	
Colour water white to dark Taste and odour "characteristic" (for what?)	criteria for honey corresponds flavour and aroma derived from plant origin	
no off flavour	corresponds	
Condition viscous fluid, crystallized	= consistency, corresponds"	
Impurities are defined, visible to normal eyesight	Honey must, as far as possible, be free from organic or inorganic matters foreign to its	
Foreign matter is limited and does not consider micro contamination	composition	



Chinese National Standard GB 14963	EU legislation	Implementing rules and comparative evaluation
3.3 Physical and chemical indicators Fructose and Glucose g/100g >= 60	Annex II 1./1.1  Not less than 60 for blossom honey corresponds  Not less than 45 for honeydew honey or blends honeydew-nectar	In case of honeydew honey or blend the sum can be naturally lower This might lead to problems especially for the export of honeydew honey
Cane sugar max 5 g/100g	Sucrose in general not more than 5g/100g	
except Eucalyptus, Citrus, Alfalfa, Lychee, "wild osmanthus" max 10 g/100g	also some species listed with max 10g/100g like Robinia, Alfalfa, Eucalyptus, Citrus, Banksia, Hedysarum, Eucryphia	
No max moisture defined !	Moisture content max. 20%	This point is very questionable as fermentation risk is too high with moisture >20%
not mentioned not mentioned	Water-insoluble content Electrical conductivity	Especially important to distinguish nectar from honeydew honey Might cause problems for imports of such types of honey
not mentioned	Free acid max. set	This parameter is among others important for detecting fermentation
not mentioned		
not mentioned	Diastase activity min. defined HMF max defined	Diastase and HMF are indicators for overheating or indirectly as well for adulteration
not mentioned	Not included in Henry	
Zinc indicator = max 25 mg/kg	Not included in Honey Directive Separate EU legislation on Contaminants Regulation 2023/915	No EU limit for Zinc in honey



				:	
Chinese I	National Standard	GB 14963	EU legislation	Implementing rules and comparative evaluation	
3.4. Contamina	· · · · · · · · · · · · · · · · · · ·		EU Regulation 2023/915		
complying with (	GB 2762:		repealing 1881/2006		
Contaminant	1	maximum level		Chinese limit higher than the	
Lead	(	0.5 mg/KG	Lead max 0,1 mg/kg	EU limit for Lead	
2.5.1 Posiduos	of veterinary drug	ne .			
	th the relevant stand		EU Regulation 470/2009		
Assumed to be	GB31650	,	EU Regulation 37/2010		
Amitraz	200 (μ		Amitraz 200 µg/kg		
Fluvalinate	50 (μg		Fluvalinate no MRL		
Flumethrin	permissible for us producing animals		required		
	of setting residue		Flumethrin no MRL		
	bee)		required		
Coumafos has b	een remove from th	ne standard	Coumafos 100µg/kg		
ELI Banned sub	stances are not me	ntioned for			
honey	stances are not me	illioned for	Banned substances, Table		
,			2 relevant for honey e.g.		
			Chloramphenicol	Chloramphenicol not	
				mentioned for Honey in the	
				GB31650	
			Dapsone	Dapsone not mentioned for	
				Honey in the GB31650	
				The Standard GB 31650-2019	
			Metronidazole	specify as Veterinary drugs	
			ivietionidazoie	permissible for use in treatment	
				but no residues shall be	
				detected in animal derived foods (honey)	
3.5.2 Pesticide			EU Regulation 149/2008	GB 2763-2019: honey is not	
Standard 14963 specify that honey shall comply			amending 396/2005 on	mentioned	
with GB 2763			Maximum Limits for Pesticides in Food		
However no me	ntion of honey on th	ne GB 2763	At least 22 MRLs for honey		
121121211011101			e.g. Glyphosate 0,05 mg/kg		
			or Acetamiprid 0,05 mg/kg		
			and a default MRL of 0,01		
			mg/kg for all pesticides		



Chinese National Standard GB 1496	EU legislation	Implementing rules and comparative evaluation	
3.6. Microbiological limits  Limits set for total count, Coliform, osmophilic year Salmonella, Shigella, Staphylococcus aureus	Hygiene Regulations 852 and 853/2004 setting general	For honey, no limits for any microorganism are set in the EU legislation	
Item	Indicators 1000	principles for food of animal origin	
Total number of bacterial colonies / (CFU/g) ≤ Coliform / (MPN/g) ≤	0.3	For honey, no limits	
Mould Count ∕ (CFU/g) ≤	200	for any	
Osmophilic yeast count / (CFU/g) ≤	200	microorganism are set in the EU	
Salmonella	0/25g	legislation	
Shigella	0/25g		
Staphylococcus aureus	0/25g	Hygiene Regulations 852 and 853/2004	
		setting general principles for food of animal origin	
		For honey, no limits for any microorganism are set in the EU legislation	



### 2.2 Additional Chinese Standards Covering Bee Products

The following Chinese standards cover other bee products, in the EU there is no current regulations that cover other bee products rather than honey, even if related ISO standards apply worldwide, including EU and China.

Due to the unfeasibility of comparison with EU counterpart legislation, each bee product standard will be summarised for information and reference in the table below.

#### Chinese National Food Safety Standard GB 9697-2008 Royal jelly

This standard specifies the definition, grade, quality, test methods, packaging, marking, storage, and transport requirements of royal jelly. It starts specifying the terminology of "Royal jelly" which is "A creamy white, yellowish or light orange pulpy substance secreted by the subpharyngeal and palatine glands of worker bees and used primarily for feeding queen bees and bee larvae".

The standard specifies the sensory requirements of the product that as per **colour** should be creamy white, yellowish, or pale orange and shiny, both in the sticky and frozen state. In the frozen state there is also a lustre of ice crystals; **odour** in the mucilaginous state, it should have an aroma similar to that of nectar or pollen and a pungent flavour. The smell should be pure and should not have a fermented or sour smell; **Taste and texture** In the mucilaginous state, there is a distinct sour, astringent, pungent and sweet taste, and a sense of irritation on the palate and in the throat. The throat irritation remains for some time after swallowing or spitting out. In the chilled state, the initial taste is grainy and gradually disappears and the same taste as in the mucilaginous state appears.

Royal jelly is classified into two quality grades: superior and qualified.

The standard also clarifies the chemical requirements as per table below:

Indicator Standard	Superior	Qualified
Moisture/%. ≤	67.5	69.0
10-Hydroxy-2-decenoic acid/% ≥	1.8	1.4
Protein/%	11 -	- 16
Total sugar (as glucose)/%	1	5
Ash/%	1	.5
Acidity (1 mol/L NaOH)/(mL/100 g)	30-	-53
Starch	Not det	ectable

Royal jelly safety and health requirements shall comply with the relevant national laws, regulations, and governmental rules, and meet the safety and health requirements stipulated in the relevant national standards, however the standard do not specify the exacts standards it is referring.

The standard specifies finally the laboratory testing methods, diluents, reagents, and samples preparation for the chemical parameter specified in the table above and specifically the testing for Moisture, Hydroxy-2-decenoic acid, Protein, Total sugars, Ash, Acidity and Starch.

The standard concluded with the requirements for Packaging, labelling, storage, transport.

For **packing** the container should meet the safety and hygiene requirements, for labelling the product packaging should be marked with the product name, origin, acquisition unit, inspector's name, acquisition date, net/gross weight, and tare weight. When used as pre-packaged food, the label should comply with the general requirements of the Chinese National Food Safety Standard GB7718 related to general requirements for labelling. The **storage** temperature should be below -18°C. Royal jelly of different origins and produced at different times should be stored separately (bottled and boxed) and it must not be stored together with odorous, toxic, corrosive or potentially polluting substances. It should be **transported** at low temperatures and should not be mixed with odorous, toxic, corrosive or potentially polluting substances.



#### Chinese National Food Safety Standard GB/T 24283-2018 Propolis

This standard specifies the terms and definitions, requirements, test methods, packaging, labelling, storage, and transport requirements for propolis and propolis ethanol extracts and applies to the production, processing, and trade of propolis and ethanolic extract of propolis.

The **definition** of Propolis is a gummy substance formed by worker bees when they collect secretions such as resin from a propolis plant and mix it with secretions from their epiglottal glands, wax glands, etc. Depending on the source plant, propolis can be classified mainly into the genera Populus, Eucalyptus, Eucalyptus, Haematoxylus and Mediterranean types. The definition of Ethanol extracts of propolis is the substance obtained by extracting (leaching) propolis with ethanol. The standard clarifies the **sensory requirements** for **propolis** as per table below:

Item	Characteristic		
Colour	Brownish yellow, brownish red, brown, yellowish brown, greyish brown, greenish green, greyish black, etc.		
Condition lumpy or crumbly, opaque, softening with increasing temperature about 30°C, and viscous			
Odour	Aromatic smell characteristic of propolis, resinous and creamy when burned, no odour		
Taste	Slightly bitter, slightly astringent, slightly numb, and pungent		

And for the organoleptic requirements of the **ethanolic extract of propolis**:

Item	Characteristic	
Structure Compact structure in section		
Colour brown, dark brown, lustrous		
Condition Solid, softening with increasing temperature above about 30°C, visco		
Odour	Aromatic smell characteristic of propolis, resinous and creamy when burned, no odour	
Taste	Slightly bitter, slightly astringent, slightly numb, and pungent	

Moreover, the standard specifies the **Physicochemical requirements** for propolis and propolis ethanolic extracts are defined as:

ltem			Propolis ethanol extract		
		Grade I	Grade II	Grade I	Grade II
Ethanol extract content / (g/100g)	2	60.0	30.0	98.0	95.0
Total Flavonoids / (g/100g)	2	15.0	6.0	20.0	17.0
Oxidation time / s	≤		2	2	

According to the **Authenticity requirements**, no resins or other minerals, organisms or their extracts should be added. Any resinous gelatinous substance not collected by bees and processed artificially shall not be called "propolis" and **special restriction requirements** are set to not be collected using iron gauze or apparatus or cover cloths containing contaminated substances and It should not be heated at more than 60°C or exposed to the sun outdoors.

The standard outlines the specific the **sampling collection method and laboratory procedures** for the analysis of the sensory requirements and physical and chemical requirements for propolis and propolis ethanolic extracts.

For **packaging** of the products, the standard mentions that it shall be made of materials that meet national food safety and hygiene requirements (without specifying which specific hygiene standard to refer) . The ethanolic extract of propolis shall be packed in quantitative quantities. The packaging site shall comply with food safety and hygiene requirements.



#### Chinese National Food Safety Standard GB/T 24283-2018 Propolis

The **labelling** of the packaging shall include the product name, grade, net content, date of production, shelf life and the name and address of the producer. **Storage** places should be clean, dry, cool, and ventilated, and should not be stored with toxic, harmful, odorous, corrosive, radioactive and potentially polluting items in the same place and products shall be stored separately according to species and specifications. Finally for **transport**, the means of transport should be clean and hygienic, transport should not be mixed with toxic, harmful, odorous, and easily contaminated articles and the products shall be protected from high temperature, exposure to sun and rain.

The standard concludes with an **Appendix A** specific to requirements for **Propolis of the genus Juglans.** 

#### **Sensory requirements** as per table below:

Item	Characteristic	
Colour	Yellowish green, greenish brown	
Condition	lumpy, with bee holes on some of the strips, opaque, gradually softening with temperature above about 30°C, and sticky	
Odour	Aromatic smell of resin and balsam secreted by the plant, when burned there is a creamy smell of the resin of the plant, no odour	
Taste	Slightly bitter and astringent	
Impurities	No mud, bee limbs and other debris	

#### Physical and chemical requirements:

Item		Propolis of the genus Chrysanthemum	
Ethanol extract content / (g/100g)	N	50.0	
Total flavonoids / (g/100g)	≥	4.0	
Atipyrine C/(g/100g)	≥	1.4	
Oxidation time/s	≤	22	

**Authenticity requirements**, if the sample contains the characteristic peak of atepirin C and its content is greater than or equal to 0.8%, then the sample is judged to be propolis of the genus Juglans; if no atepirin C is detected in the sample to be tested or its content is less than 0.8%, then the sample is judged to be a non-Juglans propolis sample.



#### Chinese National Food Safety Standard GB/T 21532-2008 Lyophilised royal jelly powder

This standard specifies the grade, requirements, test methods, packaging, marking, storage, and transport requirements for royal jelly lyophilized powder. This standard applies to the processing and sale of royal jelly freeze-dried powder and specifically: lyophilized royal jelly powder and dehydrated royal jelly powder processed by the Royal Jelly Method. The standard specifically defines the **sensory requirements** as:

Item	Requirement		
Colour	Milky white or light yellow		
Condition	Powdered, no black spots visible to the naked eye		
Odour	Aromas of royal jelly, pure odour, no fermentation, odour, etc.		
Taste	Sour, astringent and pungent with a slightly sweet aftertaste.		

And the Grading and physicochemical requirements as per table below:

Item		Grade 1	Grade 2
10-Hydroxy-2-decenoic acid/%.	≥	5.0	4.0
Water content/%	≤	3.0	5.0
Protein/%	≥	33	
Acidity (1 mol/L NaOH)/(mL/100g)		90~159	
Ash/%	≤	4.0	
Total sugar (as glucose)/ %	≤	45	
Starch		Not detectable	

The standard also highlights the Safety and health requirements that shall comply with the requirements of national laws, regulations, and governmental rules, and meet the safety and health requirements stipulated in the relevant national standards, but do not mention any specific reference to any standard.

The standard give instruction on the **laboratory testing method for the royal jelly lyophilized** powder and specifically in relation to testing for sensory requirements, Physical and chemical tests.

The final requirements of the standard are related to **Packaging** that need to be the moisture-proof level of the packaging shall not be lower than the level 2 specified in GB/T 5048 (Moisture-proof packaging). Protective inner packaging materials should comply with the requirements of GB/T 12339 (Inner packaging materials in preservation). The airtightness of the packaging should be verified in accordance with GB/T17344 (Packaging. Packing containers. Air-tight test method). For protective flexible packaging, the sealing performance of the packaging should be verified according to GB/T 15171 (Test method for leaks in sealed flexible packages). Food **labelling** should comply with the requirements of GB7718 (National food safety standards -- General Principles of pre-packaged food labels).

It is appropriate to indicate the temperature and humidity conditions of storage and transport.

The means of **transportation** shall be clean and hygienic, dry, odourless, and pollution-free, and it is strictly forbidden to mix with toxic, harmful, odorous, and easily polluted articles. It shall be strictly prevented from sun and rain during transportation and shall be loaded and unloaded lightly during loading and unloading.

The products should be **stored** separately according to batch, grade, and specification, it should be stored in a cool (≤20°C) and dry place, and it shall not be stored in the same place as toxic, harmful or odorous substances.



### Chinese National Food Safety Standard GB/T 35868-2018 Specification for producing technology of royal jelly

This standard specifies the production conditions, control of the production process and transport of royal jelly and applies to the production of royal jelly in apiaries.

The standard defines the **terminology** of production of royal jelly as "the process of rearing honeybees and using the biological characteristics of worker bees to nurse queen larvae to induce nurse bees to secrete royal jelly and to obtain royal jelly."

The **Beekeepers** needs to hold specific requisites such as:

- > Hold a health certificate and a beekeeping certificate.
- Have knowledge of beekeeping production and royal jelly production techniques.
- ➤ Be trained in bee product safety and standardised production techniques and should regulate beekeeping production according to the requirements of GB 9697, GB/T 19168, and GB/T 21528.

In relation to the facilities for productions, apiaries, it is required to keep a beekeeping **production logbook** which should be established and recorded as required according to GB/T 21528; The apiary should number the bee colonies and make records; The beekeeping production log should be kept as a breeding file for 3 years.

Marking and traceability; Apiaries should mark the royal jelly produced each day.

The **labelling** should include apiary number (or name), royal jelly, honey source, harvest date, origin, and weight.

The apiary shall provide the other party with a Delivery Note at the same time as the delivery of royal jelly, well protected and managed by marking to provide evidence of traceability. The standard also highlights the type of bees that should be used for production which are defined as: high quality, high yielding, and disease resistant bee species. The swarm are defined as: strong colonies of 8 frames or more, with dense worker bee population, sufficient nurse bees and healthy and disease free. The colonies shall be well fed with nectar forage and is fed at the right time when there is a lack of outside sources of nectar.

The Bee release site conditions are defined as per:

- > There should be abundant pollen source plants within 3km of the bee release site.
- The bee release site should be far away from chemical plants, pesticide factories and other polluting sources.
- The air and water quality around the bee release site should be good.
- Bee release sites should be high, dry, clean, sunny and windward, with good drainage and a suitable microclimate.

The **temperature and humidity** should be between 15°C and 30°C and the relative humidity should be between 50% and 80%.

The standard describes the different equipment and facilities used for the production:

- The **Syrup production frames** should be made of wood or food-grade plastic, in the form of single frames or double frames. The frames should be reasonably designed to facilitate the free loading and unloading of the foundation strips, and the Base made of beeswax and food-grade plastic, the table base is 11mm-12mm high, with an internal diameter of 9.35mm-10.10mm and is straight with a rounded bottom. Table base strip made of food-grade plastic and mounted on the pulp production frame.
- ➤ Worm transfer needle tongue is made of cow horn, sheep horn or a non-toxic plastic sheet with a rounded, thin, soft and tough tongue, Starch collection apparatus as strainer made of non-toxic, non-contaminating royal jelly material,
- **Packaging containers** made Non-toxic, cleaned, disinfected and dried before use.
- Operating rooms as clean and tidy rooms or tent, which should be cleaned and disinfected before pulp collection,
- ➤ **Refrigerator**, freezer with good guick-freezing effect with refrigeration up to -18°C or below.

The standard define also the **techniques for the different stage of the productions** in relation to the raw herd organisation, multi-colony grouping method, management during the pulp production period, transferring spleen cultivation, management during the high temperature season, colony inspection and adjustment, resting of the bee production colony, cleaning and disinfection of bee equipment and personnel, transferring worms, lowering and collecting the frames, removal of larvae, extraction of royal jelly, packaging and storage and transport.

